



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3015-1

Job Sheet 173478



Part No: D3015-1

Job Qty: 50 ea

Part Name: Lock Nut



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/2/18

Job Tracking No:

Due Date: 3/8/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV C IPP REV:A 14.05.20 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	50 pcs		3/8/18	0.00	0.00	Purchasing		AC 18/03/18
110	Packaging	50 pcs		3/8/18	0.00	0.00	Packaging2		AT 18/03/18
120	QC	50 pcs		3/8/18	0.00	0.00	QC6		38
130	Packaging	50 pcs		3/8/18	0.00	0.00	Packaging3-1	57015	MAR 28 2018
140	QC21-SA	50 Ea		3/8/18	0.00	0.00	QC21		

Part Op 100 - Issue P/O: _____ Description: SS locknut with nylon insert Possible Supplier: Acklands P/N: PFS-LNNC14S1
Descriptions: 110 - Ensure Material Release Note is attached

39259

13
9-89

MAR 09 2018

21
9-89

MAR 28 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
PFS-LNNC14S	SS Locknut	50 Ea (1 ea)	100-Purchasing	5053838

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	PFS-LNNC14S	50	0	0

Part Specifications

Specifications could not be found.

Plex 3/2/18 10:00 AM dart.lavoie.chantal

CONTAINER NO.

Lock Nut

PART NO: D3015-1

Serial No/Batch: S053861

Revision:

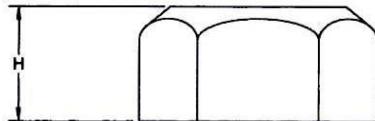
Operation: **Packaging**

Change No:

Mfg Date: 03/22/18

Job No: 173478

SPECIFICATION CONTROL DRAWING



D3015-X LOCKNUT

PART NUMBER	SIZE	HEIGHT H	POSSIBLE SUPPLIER
D3015-1	1/4-20 UNC	0.31	ACKLANDS, P/N PFSLNNC14S1
D3015-3	5/16-18 UNC	0.34	ACKLANDS, P/N PFSLNNC516S1
D3015-5	7/16-14 UNC	0.46	ACKLANDS, P/N PFSLNNC716S1
D3015-7	M5	0.19	ACKLANDS, P/N FLMN021-005-0000



RELEASED
09/07/15

NOTES:

- 1) MATERIAL: SS LOCKNUT WITH NYLON INSERT
- 2) FINISH: N/A
- 3) TOLERANCES: ALL DIMENSIONS SHOWN AS REFERENCE
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: N/A

C	REFORMAT DWG. - 7 P/N NOW FLMN021-005-0000 WAS LNNMSS1 (ZN B8-1), PAR 09-020	CP	09.07.08
B	ADD D3015-7	KJ	03.07.15
A	NEW ISSUE	DS	01.05.03
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	09.07.08		
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D3015 LOCKNUT REV. C SHEET 1 OF 1 SCALE NTS COPYRIGHT © 2001 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED IN ANY FORM WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039259**

Supplier: MAI001-VC
Main Industrial Sales Ltd.
1475, Tessier
Hawkesbury
ON
K6A 3S6 Canada
Phone: 613 632 3595
Fax: 613 632 0262

PO No: PO039259

PO Date: 3/9/18

Due Date: 3/20/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

E-MAILED
MAR 12 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	PFS-LNNC14S		SS Locknut receive ea	Firmed	3/20/18	50 Ea	0 Ea	50 Ea	\$0.07/Ea	\$3.50
Line Item Note w/o no. 173478										
2	E3TZ-4730-A		Bumper	Firmed	3/20/18	10 Ea	0 Ea	10 Ea	\$28.86/Ea	\$288.60
3	SWA6A-1400	0-5000300	Circlip Internal	Firmed	3/20/18	20 Ea	0 Ea	20 Ea	\$3.06/Ea	\$61.20
4	C45-3-2-1	0-5100037	Snap Ring	Firmed	3/20/18	20 Ea	0 Ea	20 Ea	\$0.85/Ea	\$17.00
5	C45-3-12	06TH06	DU Bearing	Firmed	3/20/18	20 Ea	0 Ea	20 Ea	\$0.98/Ea	\$19.60
6	6800ZZ		Bearing D3183-5	Firmed	3/20/18	50 pcs	0 pcs	50 pcs	\$1.48/pcs	\$74.00
7	J07540M		Socket	Firmed	3/20/18	12 Ea	0 Ea	12 Ea	\$45.04/Ea	\$540.48
8	K010-0608		Hose Ø1/2 OD x Ø3/8 ID x 12-1/2ft	Firmed	3/20/18	100 ft	0 ft	100 ft	\$0.50/ft	\$50.00
9	SWA10A-1200	0- MB505520TH	Lower DU Bearing 50 x 55 x 20 Dry-Slide Bushing	Firmed	3/20/18	20 Ea	0 Ea	20 Ea	\$7.25/Ea	\$145.00
10	TEMP2A		Temp Gauge	Firmed	3/20/18	10 Ea	0 Ea	10 Ea	\$68.08/Ea	\$680.80
11	RBE- 350INCLINOMETER	YA328A	Inclinometer	Firmed	3/20/18	10 Ea	0 Ea	10 Ea	\$69.53/Ea	\$695.30

Grand Total: \$2,575.48

Order Notes

Plex 3/12/18 1:39 PM dart.lavoie.chanta

MAIN INDUSTRIAL SALES LTD.

1775 TESSIER ST.
HAWKESBURY ON K6A 3S6
Phone: (613) 632-3595 Ext. Fax: (613) 632-0262
sales@mainindustrialsales.com

Packing Slip

DATE March 20, 2018
NUMBER 0000219321
CUSTOMER NO. DART

BILL TO:

DART AEROSPACE LTD.
1270 ABERDEEN ST.
HAWKESBURY ON K6A 1K7

SHIP TO:

DART AEROSPACE LTD.
1270 ABERDEEN ST.
HAWKESBURY ON K6A 1K7

(613) 632-5200 Ext.

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P.O. NUMBER	SALESPERSON	ORDER DATE	REQ. DATE	ORDER NUMBER
39259	EB	20-Mar-18		0000219321
F.O.B.	SHIP VIA	TERMS		
F.O.B. value	OUR TRUCK / LOCAL	NET 30 DAYS		
PART NUMBER	LOCATION	UOM	QUANTITY	B.O.
DESCRIPTION			REQ. SHIPPED	
0-14CNLNSS 1/4-20 18-8 NYLON LOCKNUT YOUR PART #: PFS-LNNC14S STOCK	26C6	EA	50 50	DAB 38 9-88
0-E3TZ4730A FORD BUMPER 4 IN STOCK BALANCE SHOULD BE IN 23/03/18		EA	10 4	6
0-5000300 RETAINING RING STOCK	7C5	EA	20 20	
0-5100037 5100-037 RETAINING RING STOCK	7D5	EA	20 20	
0-06TH06 DRY-SLIDE BUSHING STOCK		EA	20 20	
0-68002ZKML BALL BEARING	6D6	EA	50 50	